

g500

Zubehör

Accessories



g500-B / g500-H / g500-S

Montageanleitung

DE

Mounting Instructions

EN



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Lenze

Montage

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Die beim Zubehör mitgelieferten Schrauben entsprechend ihrer Festigkeit anziehen:

	Gewinde											
	M3	M4	M5	M6	M8	M10	M12	M16	M20	M24	M27	M30
Festigkeit	Anziehdrehmoment [Nm]											
4.8	0.7	1.4	2.8	4.8	12	23	-	-	-	-	-	-
8.8	1.3	3.0	5.9	10.1	24.6	48	84	206	415	714	1050	1428
10.8	1.9	4.6	8.6	14.9	36.1	71	123	302	592	1017	1496	2033

Toleranz des Anziehdrehmoments = $\pm 10\%$

Beachten Sie: Bei Verschraubungen mit Flachdichtung das Anziehdrehmoment um 10% erhöhen.

Mounting



Tighten screws delivered with accessories according to screw stability:

	Thread											
	M3	M4	M5	M6	M8	M10	M12	M16	M20	M24	M27	M30
Stability	Tightening torque [Nm]											
4.8	0.7	1.4	2.8	4.8	12	23	-	-	-	-	-	-
8.8	1.3	3.0	5.9	10.1	24.6	48	84	206	415	714	1050	1428
10.8	1.9	4.6	8.6	14.9	36.1	71	123	302	592	1017	1496	2033

	Thread											
	M3	M4	M5	M6	M8	M10	M12	M16	M20	M24	M27	M30
Stability	Tightening torque [lb-in]											
4.8	6.2	12.4	24.8	42.5	106	204	-	-	-	-	-	-
8.8	11.5	26.6	52.2	89.4	218	425	743	1823	3673	6319	9293	12639
10.8	16.8	40.7	76.1	132	320	628	1089	2673	5240	9001	13241	17994

Tightening torque tolerance = $\pm 10\%$

Please note: Increase tightening torque by 10% for screw connections with flat gasket.



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