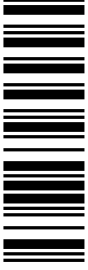


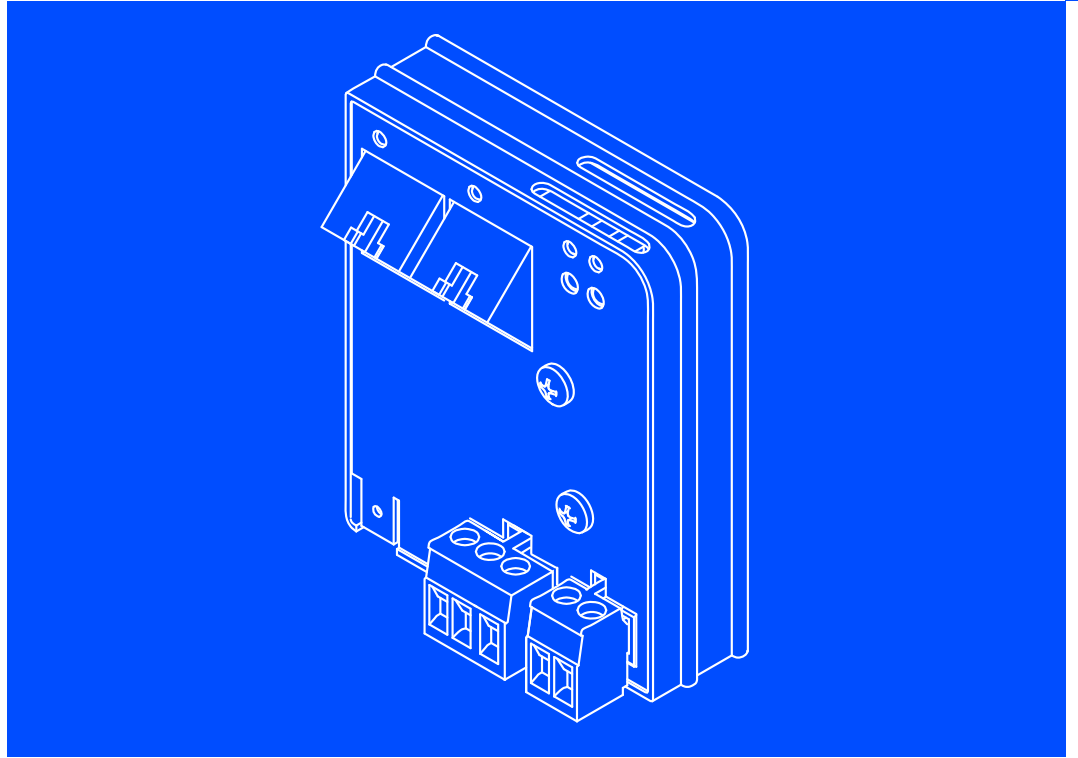
EDSMF2192IB
13508452

L-force *Communication*



Communication Manual

EtherCAT®



EMF2192IB

Communication module

Lenze

| | | |
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1 About this documentation

Contents

This documentation only contains descriptions for the EMF2192IB communication module (EtherCAT).



Note!

This documentation supplements the **mounting instructions** supplied with the function/communication module and the **documentation of the used standard device**.

The mounting instructions contain safety instructions which must be observed!

The features and functions of the communication module are described in detail.

Examples illustrate typical applications.

Furthermore this documentation contains the following:

- ▶ Safety instructions that must be observed.
- ▶ Key technical data relating to the communication module
- ▶ Information on versions of Lenze standard devices to be used.
- ▶ Notes on troubleshooting and fault elimination

The theoretical correlations are only explained in so far as they are necessary for comprehending the function of the communication module.

This documentation does not describe the software of an original equipment manufacturer. No responsibility is taken for corresponding information given in this manual. Information on how to use the software can be obtained from the documents of the host system (master).

All brand names mentioned in this manual are trademarks of their respective companies.



Tip!

Detailed information on EtherCAT can be found on the website of the EtherCAT Technology Group:

<http://www.EtherCAT.org>

Target group

This documentation is intended for all persons who plan, install, commission and maintain the networking and remote service of a machine.



Tip!

Information and tools concerning the Lenze products can be found in the download area at www.lenze.com

Validity information

The information given in this documentation is valid for the following devices:

| Extension module | Type designation | From hardware version upwards | From software version upwards |
|-------------------------------|------------------|-------------------------------|-------------------------------|
| EtherCAT communication module | EMF2192IB | VA | 1.0 |

1 About this documentation

Document history

1.1 Document history

| Version | | | Description |
|---------|---------|------|---|
| 4.0 | 03/2016 | TD17 | <ul style="list-style-type: none">● Information for EAC supplemented.● General update and correction |
| 3.0 | 06/2011 | TD17 | EtherCAT® is a registered trademark by Beckhoff Automation GmbH, Germany. |
| 3.0 | 06/2011 | TD17 | General revision |
| 2.0 | 09/2010 | TD14 | General revision |
| 1.0 | 10/2009 | TD17 | First edition |

Your opinion is important to us!

These instructions were created to the best of our knowledge and belief to give you the best possible support for handling our product.

If you have suggestions for improvement, please e-mail us to:





feedback-docu@Lenze.de

Thank you for your support.

Your Lenze documentation team

1.2 Conventions used


This documentation uses the following conventions to distinguish between different types of information:

| Type of information | Identification | Examples/notes |
|-------------------------|---|---|
| Spelling of numbers | | |
| Decimal separator | Point | In general, the decimal point is used. For instance: 1234.56 |
| Decimal | Standard notation | Example: 1234 |
| Hexadecimal | 0x[0 ... 9, A ... F] | Example: 0x60F4 |
| Binary | 0b[0, 1] | Example: '0b0110' |
| • Nibble | Point | Example: '0b0110.0100' |
| Text | | |
| Program name | » « | PC software For example: »Engineer«, »Global Drive Control« (GDC) |
| Icons | | |
| Page reference |  | Reference to another page with additional information For instance:  16 = see page 16 |
| Documentation reference |  | Reference to another documentation with additional information For example:  EDKxxx = see documentation EDKxxx |

1 About this documentation

Terminology used

1.3 Terminology used


| Term | Meaning |
|---|--|
| EtherCAT® | EtherCAT® is a real-time capable Ethernet system with top performance. EtherCAT® is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany. |
| Standard device Controller | Lenze controllers with which the communication module can be used.  12 |
| »Global Drive Control« / »GDC« »Engineer« »PLC Designer« | Lenze PC software which supports you in "engineering" (parameterisation, diagnostics and configuration) throughout the whole life cycle, i.e. from planning to maintenance of the commissioned machine. |
| »TwinCAT« | EtherCAT configuration software by Beckhoff Automation GmbH, Germany |
| Code | Parameter used for controller parameterisation or monitoring. The term is usually called "index". |
| Subcode | If a code contains several parameters, the individual parameters are stored under "subcodes". This manual uses a slash "/" as a separator between code and subcode (e.g. "C118/3"). The term is usually called "subindex". |
| Lenze setting Basic setting | This setting is the default factory setting of the device. |
| HW | Hardware |
| SW | Software |
| ESI | EtherCAT Slave Information (device description file in XML format) |
| CoE | CANopen over EtherCAT |
| I-1600.20 | CoE index (hexadecimal representation) <ul style="list-style-type: none">● In the example: Index 0x1600, subindex 0x20 |
| DC | "Distributed clocks" for EtherCAT synchronisation |
| PDO | Process data object |
| SDO | Service data object |
| "Hot connect" | This feature enables the slave nodes to be coupled/decoupled during operation. |




1.4 Notes used

The following pictographs and signal words are used in this documentation to indicate dangers and important information:




Safety instructions

Structure of safety instructions:

| | |
|---|---|
|  | Danger! (characterises the type and severity of danger) |
| | Note (describes the danger and gives information about how to prevent dangerous situations) |

| Pictograph and signal word | Meaning |
|---|--|
|  Danger! | Danger of personal injury through dangerous electrical voltage. Reference to an imminent danger that may result in death or serious personal injury if the corresponding measures are not taken. |
|  Danger! | Danger of personal injury through a general source of danger. Reference to an imminent danger that may result in death or serious personal injury if the corresponding measures are not taken. |
|  Stop! | Danger of property damage. Reference to a possible danger that may result in property damage if the corresponding measures are not taken. |

Application notes

| Pictograph and signal word | Meaning |
|--|--|
|  Note! | Important note to ensure troublefree operation |
|  Tip! | Useful tip for simple handling |
|  | Reference to another documentation |

2 Safety instructions



Note!

It is absolutely vital that the stated safety measures are implemented in order to prevent serious injury to persons and damage to material assets.

Always keep this documentation to hand in the vicinity of the product during operation.

2.1 General safety information



Danger!

Disregarding the following basic safety measures may lead to severe personal injury and damage to material assets!

- ▶ Lenze drive and automation components ...
 - ... must only be used for the intended purpose.
 - ... must never be operated if damaged.
 - ... must never be subjected to technical modifications.
 - ... must never be operated unless completely assembled.
 - ... must never be operated without the covers/guards.
 - ... can - depending on their degree of protection - have live, movable or rotating parts during or after operation. Surfaces can be hot.
- ▶ For Lenze drive components ...
 - ... only use permitted accessories.
 - ... only use original manufacturer spare parts.
- ▶ All specifications of the corresponding enclosed documentation must be observed.
This is vital for safe and trouble-free operation and for achieving the specified product features.
The procedural notes and circuit details provided in this document are proposals which the user must check for suitability for his application. The manufacturer does not accept any liability for the suitability of the specified procedures and circuit proposals.
- ▶ Only qualified skilled personnel are permitted to work with or on Lenze drive and automation components.
According to IEC 60364 or CENELEC HD 384, these are persons ...
 - ... who are familiar with the installation, assembly, commissioning and operation of the product,
 - ... possess the appropriate qualifications for their work,
 - ... and are acquainted with and can apply all the accident prevent regulations, directives and laws applicable at the place of use.

2.2 Device- and application-specific safety instructions

- ▶ During operation, the communication module must be securely connected to the standard device.
- ▶ With external voltage supply, always use a separate power supply unit, safely separated in accordance with EN 61800-5-1 in every control cabinet (SELV/PELV).
- ▶ Only use cables that meet the given specifications. (📖 25)



Documentation of the standard device, control system, and plant/machine

All the other measures prescribed in this documentation must also be implemented. Observe the safety instructions and application notes contained in this manual.

2.3 Residual hazards

Protection of persons

- ▶ If inverters are connected to phase-earthed system with a rated mains voltage ≥ 400 V, external measures need to be implemented to provide reliable protection against accidental contact. (see chapter "4.2", 📖 17)

Device protection

- ▶ The communication module contains electronic components that can be damaged or destroyed by electrostatic discharge.

3 Product description

Application as directed

3 Product description

3.1 Application as directed

The communication module ...

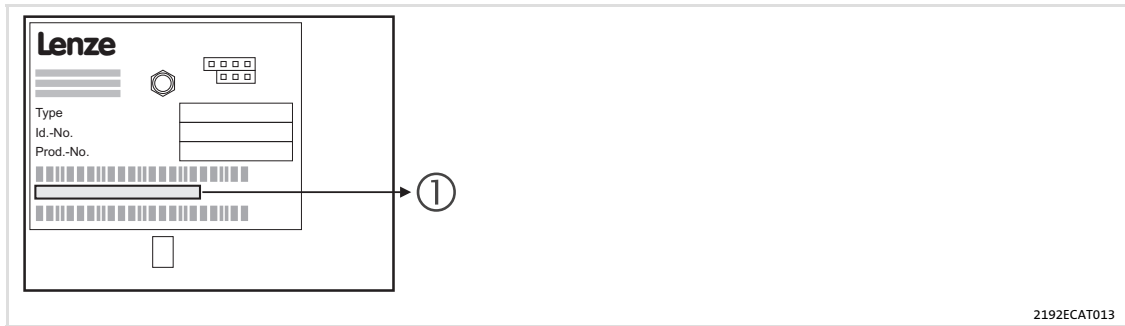
- ▶ is a device intended for use in industrial power systems.
- ▶ is only to be used in EtherCAT networks.
- ▶ can be used in connection with the following standard devices (nameplate data):

| Device type | Design | Version | | Variant | Explanation |
|------------------|---------|---------|------------------|---------|--|
| | | HW | SW ¹⁾ | | |
| 82EVxxxxxBxxxXX | | ≥ Vx | ≥ 1x | | 8200 vector |
| 82CVxxxxxBxxxXX | | ≥ Vx | ≥ 1x | | 8200 vector, cold plate |
| 82DVxxxKxBxxxXX | | ≥ Vx | ≥ 1x | | 8200 vector, thermally separated |
| EPL 10200 | E | ≥ 1x | ≥ 1x | | Drive PLC |
| 33.93xx | xE. | ≥ 2x | ≥ 1x | Vxxx | 9321 - 9332 vector |
| 33.938X | xE. | ≥ 1x | ≥ 0x | | 9381 - 9383 vector |
| 33.93xx | xC. | ≥ 2x | ≥ 1x | Vxxx | 9321 - 9332, vector with cold plate design |
| 33.93xx | EI / ET | ≥ 2x | ≥ 1x | Vxxx | 9300 Servo PLC |
| 33.93xx | CI / CT | ≥ 2x | ≥ 1x | Vxxx | 9300 Servo PLC, cold plate |
| ECSxSxxxx4xxxxXX | | ≥ 1A | ≥ 7.0 | | ECSxS "Speed & Torque" |
| ECSxPxxxx4xxxxXX | | ≥ 1A | ≥ 7.0 | | ECSxP "Posi & Shaft" |
| ECSxMxxxx4xxxxXX | | ≥ 1A | ≥ 7.0 | | ECSxM "Motion" |
| ECSxAxxxx4xxxxXX | | ≥ 1A | ≥ 7.0 | | ECSxA "Application" |
| ECSxExxxx4xxxxXX | | ≥ VA | ≥ 5.0 | | ECSxE power supply module |

1) Operating system software versions of the controllers

Any other use shall be deemed inappropriate!

3.2 Identification



| | | | | |
|------------------|-----|-----------|----|-----|
| Type code | ① → | 33.2192IB | VA | 1.0 |
| Device series | | | | |
| Hardware version | | | | |
| Software version | | | | |

3.3**Product features**

- ▶ Interface module for the EtherCAT communication system to the AIF slots of the Lenze device series 8200 vector, 9300, and ECS (📖 12)
- ▶ Support of the EtherCAT slave functionality
- ▶ External 24V supply for maintaining the EtherCAT network if the standard device fails
- ▶ Support of the "Distributed clocks" (DC) functionality for synchronisation via the fieldbus
- ▶ PDO transfer with CoE (CANopen over EtherCAT)
- ▶ Access to all Lenze parameters with CoE (CANopen over EtherCAT)

Front panel connector elements

- ▶ Two sockets (RJ45) for the connection to EtherCAT
- ▶ 2-pin plug connector for the external supply of the communication module
- ▶ 3-pin plug connector (electrically isolated) for the synchronisation of the standard device

Front panel LED status displays

- ▶ Voltage supply of the communication module
- ▶ Connection from the communication module to the EtherCAT bus system
- ▶ Connection from the communication module to the standard device
- ▶ Bus state according to EtherCAT specification

3.4 Connections and interfaces

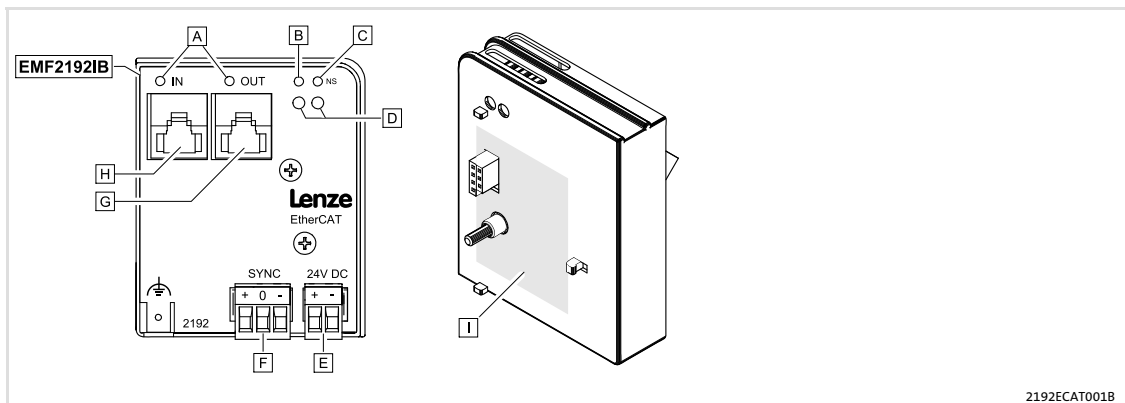


Fig. 3-1 EMF2192IB (EtherCAT) communication module

| Legend for the illustration | |
|-----------------------------|---|
| Pos. | Description |
| A ... D | LED status displays 📖 53 |
| E | Connection to the external voltage supply (24 V) of the communication module ● Plug connector with screw connection, 2-pin 📖 27 |
| F | Connection to EtherCAT synchronisation ● Plug connector with screw connection, 3-pin 📖 29 |
| G | EtherCAT output (OUT) ● RJ45 socket in accordance with IEC 60603-7 📖 24 |
| H | EtherCAT input (IN) ● RJ45 socket in accordance with IEC 60603-7 📖 24 |
| I | Nameplate 📖 13 |

4 Technical data

General data and operating conditions

4 Technical data

4.1 General data and operating conditions

| Area | Values | | |
|---|---|--|--|
| Order designation | EMF2192IB | | |
| Communication profile | EtherCAT | | |
| Supported device profile and mailbox protocol | CANopen over EtherCAT (CoE) | | |
| Communication medium | S/FTP (Screened Foiled Twisted Pair, ISO/IEC 11801 or EN 50173), CAT 5e | | |
| Interface for communication | RJ45, standard Ethernet (acc. to IEEE 802.3), 100Base-TX (Fast Ethernet) | | |
| Network topology | Line, switch | | |
| Node type | EtherCAT slave | | |
| Number of nodes | max. 65535 (in the entire network) | | |
| Cable length between two EtherCAT nodes | max. 100 m (typical) | | |
| Cycle times | 1 ms or an integer multiple of 1 ms, max. 15 ms when "Distributed clocks" (DC) are used | | |
| Vendor-ID | 0x3B | | |
| Product-ID | depending on the standard device used | | |
| Revision-ID | depending on the main software version of the EtherCAT module | | |
| Baud rate | 100 Mbps, full duplex | | |
| Voltage supply | External supply via separate external power supply unit <ul style="list-style-type: none"> Terminal "+": U = 24 V DC (20.4 V - 0 % ... 28.8 V + 0 %) I = 140 mA Terminal "-": Reference potential for external voltage supply | | |
| Conformities, approvals | CE | | |
| EAC | TP TC 020/2011 (TR CU 020/2011) | Electromagnetic compatibility of technical means | Eurasian Conformity TR CU: Technical Regulation of Customs Union |
| EAC | TP TC 004/2011 (TR CU 004/2011) | On safety of low voltage equipment | Eurasian Conformity TR CU: Technical Regulation of Customs Union |



Documentation for Lenze series of devices 8200 vector, 9300 and ECS

Here you can find the **ambient conditions** and the **electromagnetic compatibility (EMC)** specifications applying to the communication module.

4.2 Protective insulation



Danger!

Dangerous electrical voltage

If Lenze controllers are used on a phase earthed mains with a rated mains voltage ≥ 400 V, protection against accidental contact is not ensured without implementing external measures.

Possible consequences:

- ▶ Death or serious injury

Protective measures:

- ▶ If protection against accidental contact is required for the control terminals of the controller and the connections of the plugged device modules, ...
 - a double isolating distance must exist.
 - the components to be connected must be provided with the second isolating distance.

| Insulation between bus and ... | Type of insulation (in accordance with EN 61800-5-1) |
|---|--|
| <ul style="list-style-type: none"> ● Earth reference / PE ● With external supply | <p>Functional insulation</p> <p>Functional insulation</p> |
| <ul style="list-style-type: none"> ● Power stage <ul style="list-style-type: none"> – 8200 vector – 9300 servo inverter – 93xx servo position controller – 93xx servo register control – 93xx servo cam profiler – 9300 vector / Servo PLC – ECS devices | <p>Reinforced insulation</p> <p>Reinforced insulation</p> <p>Reinforced insulation</p> <p>Reinforced insulation</p> <p>Reinforced insulation</p> <p>Reinforced insulation</p> <p>Reinforced insulation</p> |
| <ul style="list-style-type: none"> ● Control terminals <ul style="list-style-type: none"> – 8200 vector – 9300 servo inverter – 93xx servo position controller – 93xx servo register control – 93xx servo cam profiler – 9300 vector / Servo PLC – ECS devices | <p>Functional insulation</p> <p>Basic insulation</p> <p>Basic insulation</p> <p>Basic insulation</p> <p>Basic insulation</p> <p>Basic insulation</p> <p>Basic insulation</p> |

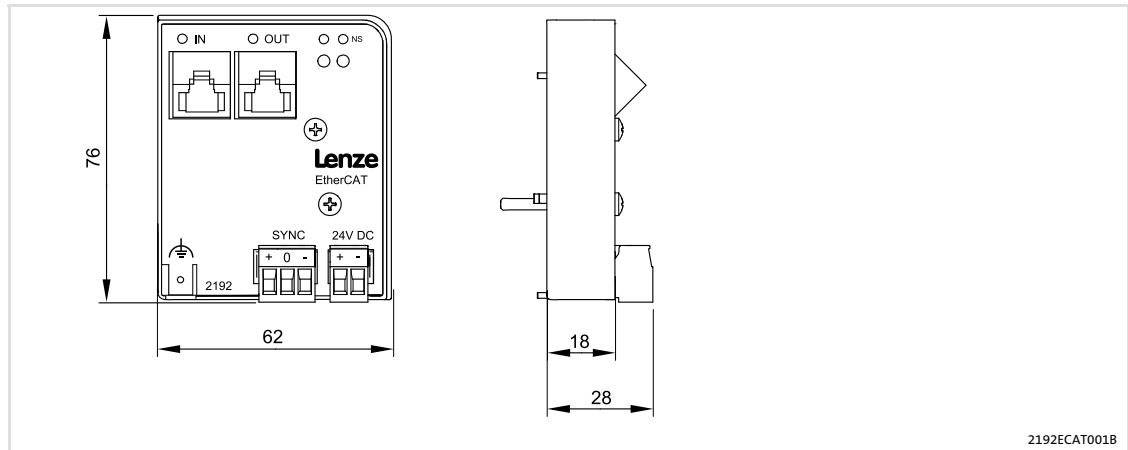
4.3 Communication time

Processing times in the controller

The parameter data and process data are independent of each other.

| Processing times | Parameter data | Process data |
|--|---|---|
| Processing time within the controller | <ul style="list-style-type: none"> • Approx. 30 ms + a tolerance of 20 ms for parameters within the controller • In the case of some codes the processing time can be longer. (See documentation for the controller) • In the case of ECS devices the processing time depends on the application loaded (duration of the system task). | <ul style="list-style-type: none"> • Time for 8200 vector: approx. 3 ms + tolerance of 2 ms • Time for devices of the 9300 series: approx. 2 ms + tolerance of 1 ms (depending on the basic cycle time in each case) • Time for ECS devices: <ul style="list-style-type: none"> – In synchronous operation a minimum of 1 ms (AIF communication) or according to the fastest task – Otherwise 1 ms + task cycle time • A synchronisation depends on the controller used (61) and has to be configured accordingly (33 et seqq.). |
| Additional times outside the controller | <ul style="list-style-type: none"> • Communication transmission times • Communication processing times of the transmitting node | |

4.4 Dimensions



2192ECAT001B

All dimensions in mm



Danger!

Inappropriate handling of the communication module and the standard device can cause serious personal injury and material damage.

Observe the safety instructions and residual hazards described in the documentation for the standard device.



Stop!

The device contains components that can be destroyed by electrostatic discharge!

Before working on the device, the personnel must ensure that they are free of electrostatic charge by using appropriate measures.

5.1 Mechanical installation

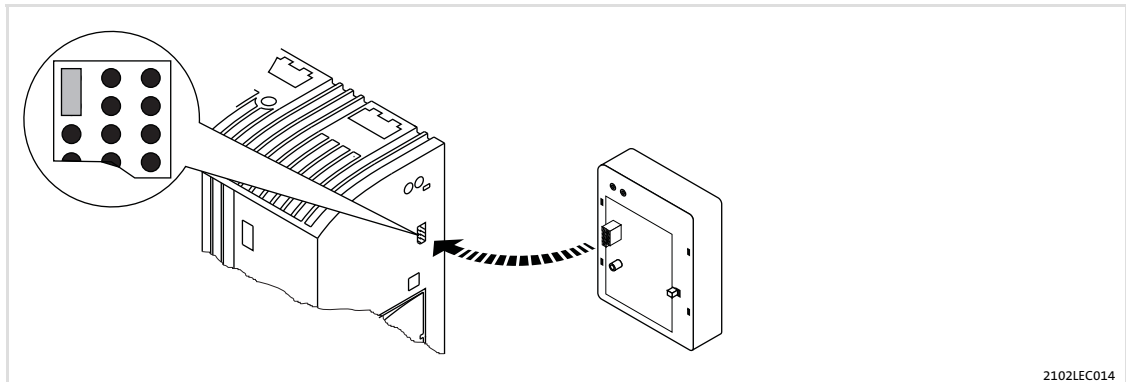


Fig. 5-1 Attaching the communication module

- ▶ Plug the communication module onto the standard device (here: 8200 vector).
- ▶ Tighten the communication module to the standard device using the fixing screw in order to ensure a good PE connection.



Note!

For the internal supply of the communication module by the 8200 vector frequency inverter the jumper has to be adjusted within the interface opening (see illustration above).

Observe the notes (📖 27).

5

Installation

Electrical installation

Wiring according to EMC (CE-typical drive system)

5.2

Electrical installation

5.2.1

Wiring according to EMC (CE-typical drive system)

For wiring according to EMC requirements observe the following points:



Note!

- ▶ Separate control cables/data lines from motor cables.
- ▶ Connect the shields of control cables/data lines *at both ends* in the case of digital signals.
- ▶ Use an equalizing conductor with a cross-section of at least 16 mm² (reference: PE) to avoid potential differences between the bus nodes.
- ▶ Observe the other notes concerning EMC-compliant wiring given in the documentation for the standard device.

Wiring procedure

1. Comply with bus topology, thus do not use stubs.
2. Observe notes and wiring instructions in the documents for the control system.
3. Only use cables that comply with the given specifications (📖 25).
4. Observe notes for the voltage supply of the module (📖 27).

5.2.2 Network topology

An EtherCAT frame is transmitted by a pair of conductors from the master to the slaves. The frame is forwarded from slave to slave until it has passed through all devices. Finally the last slave sends the frame back to the master by a second pair of conductors. Thus, EtherCAT always creates a logic ring topology, irrespective of the topology selected.

Line topology

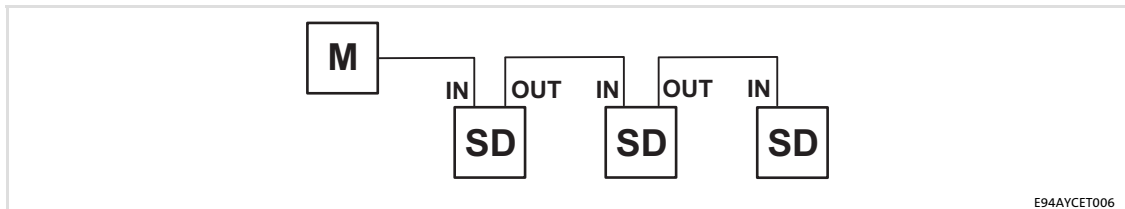


Fig. 5-2 Line topology
M Master
SD Slave Device

- ▶ The devices are interconnected successively.
- ▶ For correct operation it is necessary that the Ethernet sockets IN and OUT are assigned correctly. Plug the incoming cable into the IN socket and the ongoing cable into the OUT socket.
- ▶ The direction of data transmission is from the master to the slaves.



Tip!

The termination of the last node is effected automatically by the slave.

Switch topology

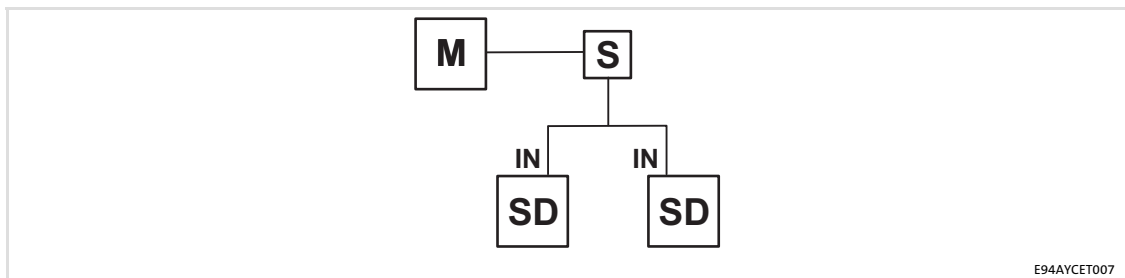


Fig. 5-3 Switch topology
M Master
S Switch
SD Slave Device

The wiring can also be carried out in a star structure via an appropriate switch. For this, observe the additional runtimes.

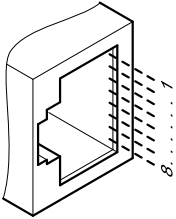
5.2.3 EtherCAT connection

You can use a standard Ethernet patch cable for connecting the communication module to the fieldbus (see "Ethernet cable specifications" (📖 25)).

**Note!**

Plug/remove the Ethernet cable plug in a straight manner (at right angles) into/from the socket to make sure that the RJ45 socket will not be damaged.

Pin assignment

| RJ45 socket | PIN | Signal |
|--|-----|--------|
|  <small>E94AYCXX004C</small> | 1 | Tx + |
| | 2 | Tx - |
| | 3 | Rx + |
| | 4 | - |
| | 5 | - |
| | 6 | Rx - |
| | 7 | - |
| | 8 | - |

**Tip!**

The EtherCAT interfaces are equipped with an auto-MDIX function. This function adapts the polarity of the RJ45 interfaces such that independently of the polarity of the opposite EtherCAT interface and the cable type used (standard patch cable or crossover cable) a connection is established.

5.2.4 Specification of the Ethernet cable



Note!

Only use cables complying with the below specifications.

| Ethernet cable specifications | |
|-------------------------------|---|
| Ethernet standard | Standard Ethernet (according to IEEE 802.3), 100base TX (fast Ethernet) |
| Cable type | S/FTP (Screened Foiled Twisted Pair), ISO/IEC 11801 or EN 50173, CAT 5e |
| Damping | 23.2 dB (at 100 MHz and per 100 m) |
| Crosstalk damping | 24 dB (at 100 MHz and per 100 m) |
| Return loss | 10 dB (per 100 m) |
| Surge impedance | 100 Ω |

Design of the Ethernet cable

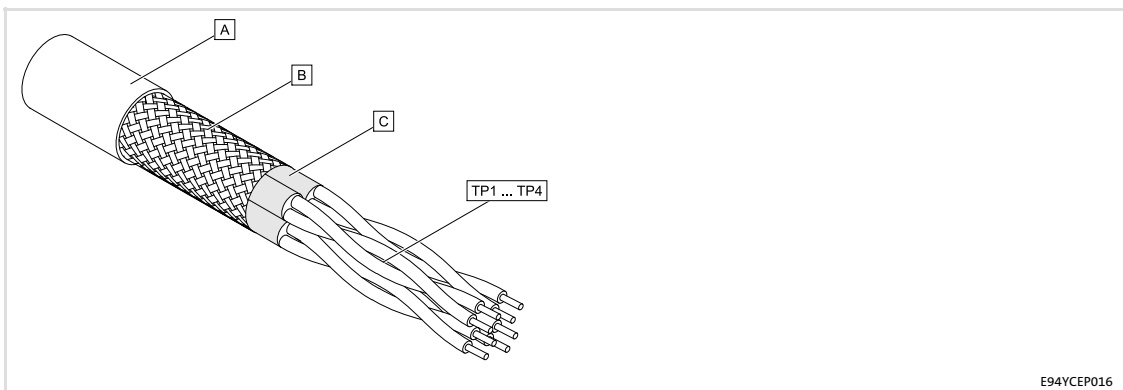


Fig. 5-4 Design of the Ethernet cable (S/FTP, CAT 5e)

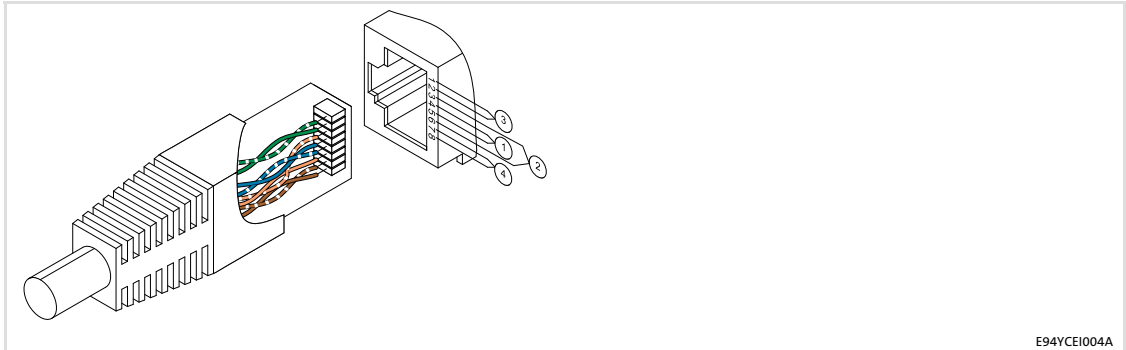
- A Cable insulation
- B Braid
- C Foil shielding of the core pairs
- TP1 ... TP4 Twisted core pairs 1 ... 4

Colour code of Ethernet cable

**Note!**

Wiring and colour code are standardised in EIA/TIA 568A/568B.

You can use 4-pin Ethernet cables in accordance with the industrial standard. The cable type only connects the assigned pins 1, 2, 3 and 6 with each other.



E94YCEI004A

Fig. 5-5 Ethernet plug in accordance with EIA/TIA 568A/568B

| Pair | Pin | Signal | EIA/TIA 568A | EIA/TIA 568B |
|------|-----|--------------|--------------|--------------|
| 3 | 1 | Tx + | White/green | White/orange |
| | 2 | Tx - | Green | Orange |
| 2 | 3 | Rx + | White/orange | White/green |
| 1 | 4 | Not assigned | Blue | Blue |
| | 5 | Not assigned | White/blue | Blue/white |
| 2 | 6 | Rx - | Orange | Green |
| 4 | 7 | Not assigned | White/brown | White/brown |
| | 8 | Not assigned | Brown | Brown |

5.2.5 Voltage supply

Internal voltage supply

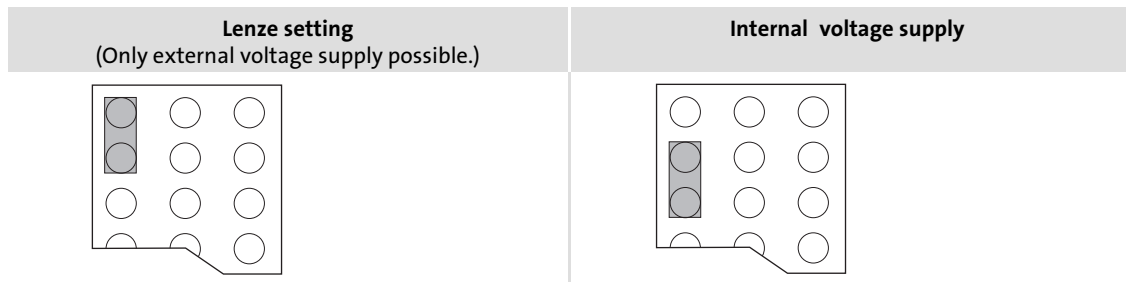


Note!

Internal voltage supply has been selected in the case of standard devices with an extended AIF interface opening (e.g. front of 8200 vector). The area shown on a grey background in the graphic marks the jumper position.

- ▶ By default, this is **not** supplied internally in the standard device.
- ▶ For internal voltage supply place the jumper on the position indicated below.

In the case of all other device series (9300, ECS), voltage is always supplied from the standard device.



External voltage supply



Note!

In the case of an external voltage supply and for greater distances between the control cabinets, always use a separate power supply unit (SELV/PELV) that is safely separated in accordance with EN 61800-5-1 in each control cabinet.


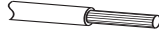
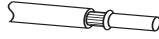

The external voltage supply of the communication module ...

- ▶ is required if communication via the fieldbus is to be continued when the supply of the device fails.
- ▶ is provided via the 2-pin terminal strip with screw-type connection (24 V DC):

| Terminal | Description |
|----------|---|
| + | External voltage supply U = 24 V DC (20.4 V - 0 % ... 28.8 V + 0 %) I = 85 mA |
| - | Reference potential for external voltage supply |

- ▶ The parameters of a standard device disconnected from the mains cannot be accessed.

Terminal data

| Area | Values |
|-----------------------|--|
| Electrical connection | Plug connector with screw connection |
| Possible connections | rigid:  1.5 mm ² (AWG 16) flexible:  without wire end ferrule 1.5 mm ² (AWG 16)  with wire end ferrule, without plastic sleeve 1.5 mm ² (AWG 16)  with wire end ferrule, with plastic sleeve 1.5 mm ² (AWG 16) |
| Tightening torque | 0.5 ... 0.6 Nm (4.4 ... 5.3 lb-in) |
| Stripping length | 6 mm |

5.2.6 Synchronisation of the standard device

The synchronisation of the standard device via the EtherCAT fieldbus – if it is supported – can be carried out via the 3-pin plug connector with screw connection (sync).



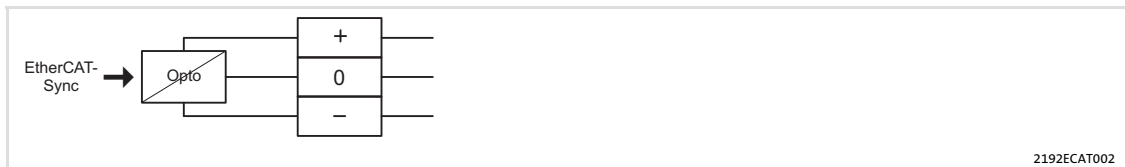
Note!

ECS servo system

- ▶ For the ECS axis modules, a synchronisation with operating system software version ≥ 8.3 is possible.
- ▶ For the ECS power supply module a synchronisation is not supported.

Wire ...

- ▶ terminal "0" to the corresponding sync input of the standard device (see documentation of the standard device).
- ▶ the sync supply to the 24V supply of the communication module or the standard device.



| Terminal | Description |
|----------|---|
| + | External sync supply (SELV/PELV) U = 24 V DC (20.4 V - 0 % ... 28.8 V + 0 %) |
| 0 | Sync output (t = 150 μs, I _{max} = 10 mA at 24 V) |
| - | Reference potential for external sync supply |

On 61 you'll find an overview of the Lenze standard devices which support a synchronisation.

6 Commissioning

Before switching on

6 Commissioning

During commissioning, system-dependent data as e.g. motor parameters, operating parameters, responses and parameters for fieldbus communication are selected for the controller.

In Lenze devices, this is done via codes. The codes are stored in numerically ascending order in the Lenze controllers and in the plugged-in communication/function modules.

In addition to these configuration codes, there are codes for diagnosing and monitoring the bus devices.

6.1 Before switching on



Stop!

Before switching on the standard device with the communication module for the first time, check the entire wiring for completeness, short circuit and earth fault.

6.2 Configuring the host system (master)

For communication with the communication module, first the host system (master) must be configured.

For configuring EtherCAT networks, a configuration software is always required for the host system (master), e.g.:

- ▶ Lenze »PLC Designer«
- ▶ »TwinCAT« by the company Beckhoff

These are software systems for programming control programs, EtherCAT configuration, real-time execution and diagnostics.

- ▶ The basic parameters of the communication module are stored in the internal configuration memory and can be used by the master for the node detection.
- ▶ During the search for nodes (fieldbus scan) the corresponding device descriptions of the Lenze device family are used.

6.2.1 Installing device description files

The current XML device description file **Lenze_AIF-Vxzz-ddmmyy.xml** required for the EMF2192IB (EtherCAT) communication module can be found on the in the download area under:

<http://www.Lenze.com>

| Wildcard in the file name "Lenze_AIF-Vxzz-ddmmyy.xml" | |
|---|---|
| x | Major version of the XML device description file used |
| zz | Minor version of the XML device description file used |
| dd | Day |
| mm | Month |
| yy | Year |

6.2.2 Automatic device detection

- ▶ For an error-free integration of the EtherCAT slaves into a master configuration it is required to select the correct Lenze device in the EtherCAT configuration software.
- ▶ An EtherCAT node is clearly identified via the configuration software by the product code (identical with the CoE object I-1018.2), the manufacturer's identification mark (0x3B) and the main software version of the communication module.
- ▶ In order that the configuration software selects the configuration from the device description file specific to the Ether-CAT nodes, the product code is automatically set in the identity object and updated after switch-on or each application download.
- ▶ During the initialisation, the product code is transmitted to the EtherCAT master. With this identification, the master can adopt the corresponding settings from the device description.

6.2.3 Configuring process data

- ▶ The process data configuration is defined during the initialisation phase of the master (PDO mapping).
- ▶ The process data configuration predefined application-specifically in the device description files and can be adapted by the user if required.

6.2.4 Defining the cycle time

The process data objects (PDO) are transmitted cyclically between the EtherCAT master and the slaves (controllers). The cycle time is set using the EtherCAT configuration software.

6.2.5 Address allocation

Usually, the EtherCAT nodes are addressed via a permanent 16-bit address defined by the EtherCAT master. At the start, this address is assigned to each node by the master depending on the physical sequence in the EtherCAT network. The address is not saved and gets lost after the device is switched off.

Additionally there is the possibility of allocating a fixed station alias address (chapter 6.2.6).

6.2.6 Specifying the station alias

By means of the station alias, a permanent address is assigned to the EtherCAT slave.

- ▶ For this, carry out the setting via the 0x58C5 object or code C1850 > 0.
- ▶ In addition, specify the use of the fixed addressing on the master.

**Note!**

- ▶ The station alias must only be set if the node is a member of a "hot connect" group.
- ▶ The station alias must be non-ambiguous and may only be assigned once in the EtherCAT network.
- ▶ Use the same station alias in the EtherCAT master and the slave.

6.3 Synchronisation with "Distributed clocks" (DC)

The "Distributed clocks" (DC) functionality enables an exact time adjustment for applications where several auxiliary axes carry out a coordinated movement at the same time. The data is accepted synchronously with the PLC program. With the DC synchronisation, all slaves are synchronised with a reference clock, the so-called "DC master".



Note!

- ▶ Motion applications always require DC synchronisation.
- ▶ DC synchronisation can also be used for logic applications.
- ▶ Some slaves do not support the DC functionality.
 - In order to be able to use the DC functionality, the first slave connected to the EtherCAT master (e.g. L-force Controller) must be DC master-capable.
 - In the arrangement of the slaves following then, DC-capable and non-DC-capable devices can be mixed.
- ▶ The first EtherCAT node after the EtherCAT master must be the **DC master** which provides the exact time to the other EtherCAT nodes (incl. EtherCAT master).

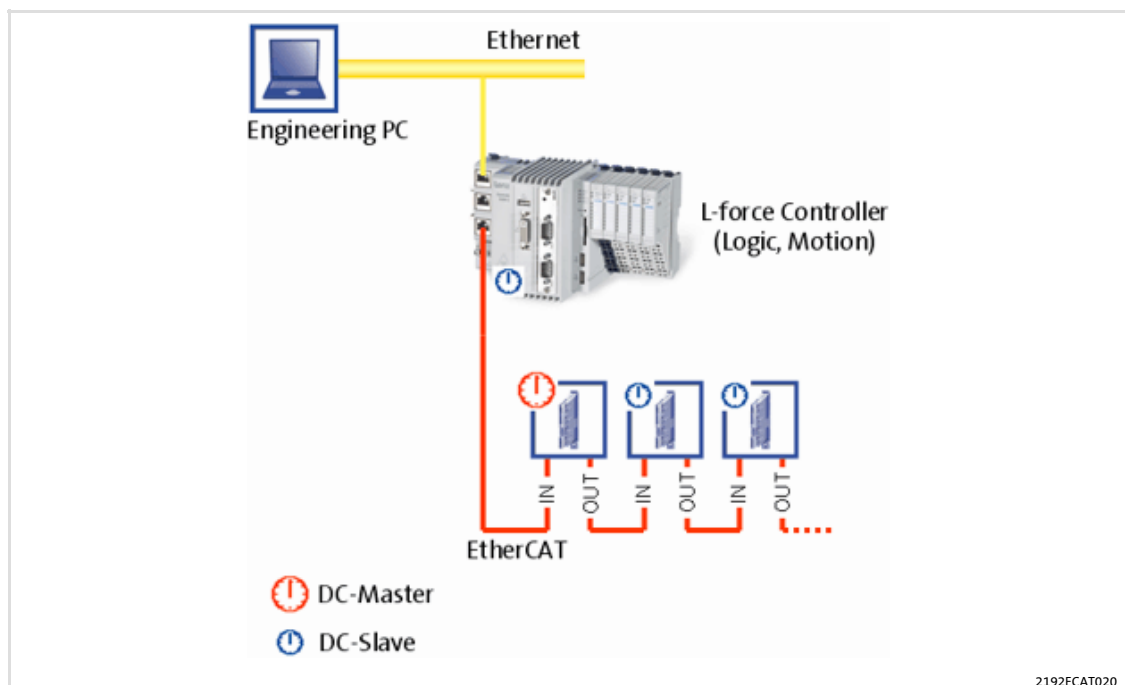


Fig. 6-1 Distributed clocks (DC)


The settings for DC synchronisation are made using the EtherCAT configuration software. (📖 31).

**"EtherCAT control technology" communication manual**


Here you'll find detailed information on the EtherCAT configuration and commissioning of Lenze devices in the EtherCAT network.

6.3.1 Preparation / installation**Note!**

Lenze devices without an external sync terminal input do not support DC synchronisation.

Connect the sync terminal block of the EtherCAT communication module to the voltage supply and the corresponding input terminal of the standard device (see  29 and the documentation for the standard device).

6.3.2 DC configuration in the master

- ▶ The use of the DC synchronisation is deactivated in the device description ( 31) by default.
- ▶ Parameterise the DC synchronisation in the EtherCAT configuration software.
- ▶ Specify the synchronisation cycle time in the master. It significantly complies with the processing time of the master and slaves.

6.3.3 DC configuration in the standard device (slave)

- ▶ In order to be able to use the DC synchronisation via EtherCAT in the standard device, select the "AIF" sync source with standard device code C1120.
- ▶ Set the cycle time of the standard device in milliseconds with code C1121.
- ▶ Depending on the standard device, it may be required to also select a corresponding operating mode and control interface for EtherCAT communication via code. Information on this can be found in the documentation for the standard device.

6.3.4 Behaviour of the Lenze EtherCAT nodes during start-up

If the DC synchronisation is used, the communication module first changes to the "Operational" state if the standard device has adapted its phase position to the DC signal. This process can take several seconds.







Note!

- ▶ If the communication module does not change to "Operational", there possibly is an error in the configuration or the EtherCAT wiring.
- ▶ The communication module compares the cycle time specified by the EtherCAT master to the cycle time of the standard device set in C1121. The synchronisation cycle time in the master has to be equal to the cycle time of the standard device.
- ▶ Moreover it is checked whether the selection of the sync source in the standard device code C01120 is correct.
- ▶ Further information can be gathered from the master as status information or an emergency message.

6.4 Initial switch-on

Switch on the inverter and check whether it is ready for operation using the diagnostic LEDs at the front of the communication module.

- ▶ Red diagnostic LEDs must not be on.
- ▶ The following signalling should be visible:

| LED | | | Description |
|------|--------|--|---|
| Pos. | Colour | Status | |
| A | green | blinking on |  <ul style="list-style-type: none"> ● The EtherCAT connection has been established. ● Data communication of the EtherCAT connection is active. |
| B | green | on |  <p>The communication module is supplied with voltage and is connected to the standard device.</p> |
| C | green | The EtherCAT state machine controls the LED. | |
| | | blinking |  <p>"Pre-operational" or "Safe-operational" state active.</p> |
| | | on |  <p>The communication module is in the "Operational" status.</p> |

7 Data transfer

With EtherCAT, data is transmitted in "EtherCAT frames". The EtherCAT nodes only take the data determined for them while the EtherCAT frame passes through the device. Output data are entered in the frame the same way during the passage. Read and write accesses are only executed in a small section of the total EtherCAT frame, the datagrams. Thus, a frame does not need to be received completely before being processed. Processing starts as early as possible.

EtherCAT transmits process data, parameter data, configuration data and diagnostic data between the host system (master) and the controllers connected to the fieldbus (slaves). The data is transmitted via corresponding communication channels depending on their time-critical behaviour (see chapter "Process data transfer" (📖 41) and chapter "Parameter data transfer" (📖 42)).

7.1 EtherCAT frame structure

EtherCAT frames have the following structure:

| Ethernet header | | | Ethernet data | | | | FCS |
|-----------------|---------|-----------|---------------|----------|--------|-------------------|---------|
| 48 bits | 48 bits | 16 bits | 11 bits | 1 bit | 4 bits | 48 ... 1498 bytes | 32 bits |
| Destination | Source | EtherType | Frame header | | | Datagrams | |
| | | | Length | Reserved | Type | | |

Ethernet header

The Ethernet header contains the following information:

- ▶ Target address of the EtherCAT frame (destination)
- ▶ Source address of the EtherCAT frame (source)
- ▶ Type of EtherCAT frame (EtherType = 0x88A4)

Ethernet data

The Ethernet data contain the following information:

- ▶ Length of the datagrams within the EtherCAT frame (length)
- ▶ A reserved bit (reserved)
- ▶ Type of datagrams within the EtherCAT frames (type)
- ▶ EtherCAT datagrams (datagrams)

FCS

- ▶ Checksum of the EtherCAT frame

7.2 EtherCAT datagrams

EtherCAT datagrams have the following structure:

| EtherCAT Command header | Data | WKC |
|----------------------------|-----------------|---------|
| 10 bytes | Max. 1486 bytes | 2 bytes |

EtherCAT command header

The EtherCAT command header contains the following information:

Command to be executed

Addressing information

Length of the data area (Data)

Interrupt field

Data

The data area contains the data of the command to be executed.

WKC

The working counter is evaluated by the master for monitoring the execution of the command.

7.3

EtherCAT state machine

Before communication via EtherCAT is possible, the fieldbus passes through the EtherCAT status machine during power-up. The following illustration shows the possible state changes from an EtherCAT slave view:

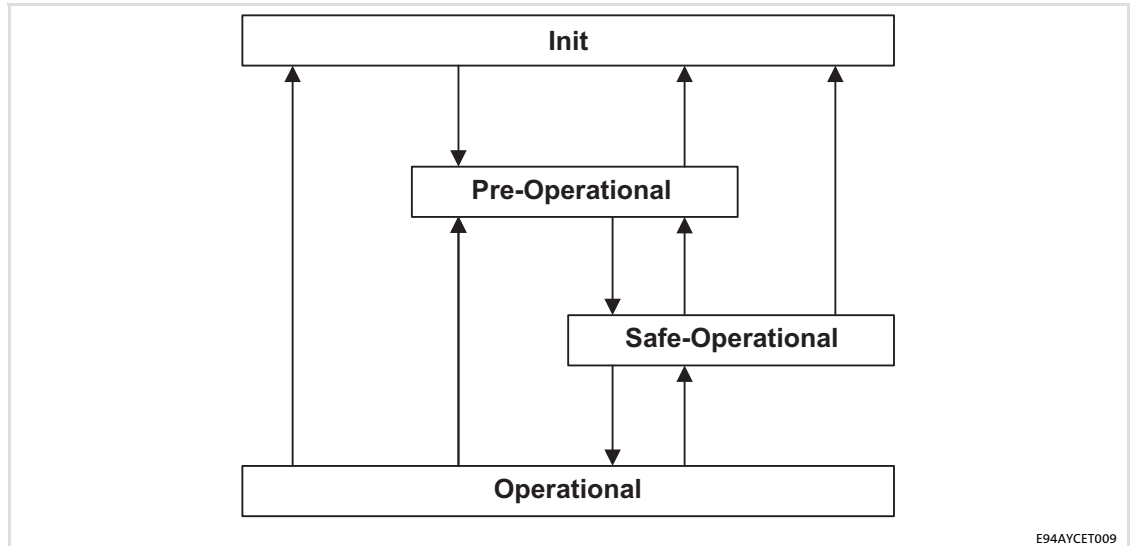


Fig. 7-1 EtherCAT state machine

| Status | Description |
|------------------|--|
| Init | <ul style="list-style-type: none"> • Initialisation phase • No SDO/PDO communication with the slaves • The device detection is provided by a fieldbus scan. |
| Pre-operational | <ul style="list-style-type: none"> • The fieldbus is active. • The SDO communication (mailbox communication) is possible. • No PDO communication |
| Safe-operational | <ul style="list-style-type: none"> • The SDO communication (mailbox communication) is possible. • PDO communication: <ul style="list-style-type: none"> – The input data is transmitted to the master and evaluated. – The output data is the "Safe" status. They will not be transmitted to the standard device. |
| Operational | <ul style="list-style-type: none"> • Normal operation: <ul style="list-style-type: none"> – SDO communication – PDO communication – Fieldbus synchronisation successful (if used) |

8 Process data transfer

- ▶ The process data are transmitted by means of "EtherCAT datagrams" (📖 39) via the CoE process data channel.
- ▶ By means of the process data the controller is operated.
- ▶ The transmission of process data is time-critical.
- ▶ Process data are transmitted cyclically between the host system (master) and the controllers (slaves) (permanent exchange of current input and output data).
- ▶ The master can directly access the process data. In the PLC for instance, the data are directly stored in the I/O area.
- ▶ Process data are not stored in the controller.
- ▶ Process data, for instance, are setpoints, actual values, control words and status words.

Parameter data are transmitted via the fieldbus as SDOs (Service Data Objects). The SDO services allow for the writing and reading access to the object directory.

- ▶ Via the SDO channel, access to all implemented CoE objects (☞ 55) and Lenze codes (☞ 57) is enabled with the CoE protocol.
- ▶ When a "CiA402" technology application is used in the controller, the access to all implemented CANopen CiA402 objects is enabled.
- ▶ The transmission of parameter data usually is not time-critical.
- ▶ Parameter data for instance are operating parameters, diagnostic information, motor data.

Connection establishment between master and slave

Basically a master can always request parameter requests from a slave if the slave is at least in the "Pre-operational" state.

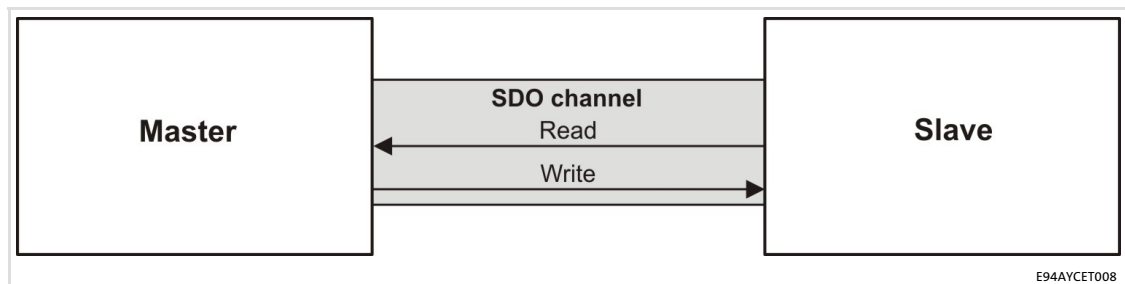


Fig. 9-1 Data communication via the SDO channel

9.2 Reading and writing parameters

Parameters ...

- ▶ are set, for instance, for one-time system settings or if materials are changed within a machine.
- ▶ are transmitted with a low priority.

In the case of Lenze controllers, the parameters to be changed are contained in codes or in the case of the CANopen device profile "CiA402" as device profile objects.

Indexing of the Lenze codes

If they are accessed via a communication module, the codes of the controller are addressed by the index.

The index for Lenze codes is settled in the manufacturer-specific range of the object directory between 8192 (0x2000) and 24575 (0x5FFF).

The index number for a code results as follows:

| Conversion formula | |
|--------------------|---|
| Index (dec) | Index (hex) |
| 24575 - Lenze code | $0x5FFF - (\text{Lenze code})_{\text{hex}}$ |

Example for C0001 (operating mode):

| Index (dec) | Index (hex) |
|---------------------|----------------------------|
| $24575 - 1 = 24574$ | $0x5FFF - 0x0001 = 0x5FFE$ |

Structure of a mailbox datagram

In a datagram, mailbox data are transferred within an EtherCAT frame. The data area of the mailbox datagram has the following structure:

| Mailbox Header | CoE Header | SDO control byte | Index | Subindex | Data | Data |
|----------------|------------|------------------|---------|----------|---------|---------------|
| 6 bytes | 2 bytes | 1 byte | 2 bytes | 1 byte | 4 bytes | 1 ... n bytes |

9.2.1 Reading parameters (expedited upload)

1. The master transmits "Initiate Domain Upload Request".
2. The slave acknowledges the request with a positive response ("Initiate Domain Upload Response").

In the event of an error the slave responds with "Abort Domain Transfer".

**Note!**

In the case of jobs for the controller, please make sure that you convert the code into an index (📖 43).

SDO Upload Request

Detailed breakdown of the data for an "SDO Upload Request":

| SDO frame area | Data field | Data type / length | | Value / description |
|----------------|-------------------|--------------------|--------------------|---|
| Mailbox Header | Length | WORD | 2 bytes | 0x0: Length of the mailbox service data |
| | Address | WORD | 2 bytes | Station address of the source if an EtherCAT master is the instructing party. Station address of the target if an EtherCAT slave is the instructing party. |
| | Channel | WORD | 6 bits (0 ... 5) | 0x00: Reserved |
| | Priority | | 2 bits (6, 7) | 0x00: Lowest priority ... 0x03: Highest priority |
| | Type | | 4 bits (8 ... 11) | 0x03: CANopen over EtherCAT (CoE) |
| | Reserved | | 4 bits (12 ... 15) | 0x00 |
| CANopen Header | Number | WORD | 9 bits (0 ... 8) | 0x00 |
| | Reserved | | 3 bits (9 ... 11) | 0x00 |
| | Service | | 4 bits (12 ... 15) | 0x02: SDO Request |
| SDO | Reserved | BYTE | 4 bits (0 ... 3) | 0x00 |
| | Complete access | | 1 bit (4) | 0x00: The entry addressed with index and subindex is read. 0x01: The complete object is read. |
| | Command specifier | | 3 bits (5 ... 7) | 0x02: Upload Request |
| | Index | WORD | 2 bytes | Index of the object |
| | Subindex | BYTE | 1 byte | Subindex of the object 0x00 or 0x01 if "complete access" = 0x01. |
| | Reserved | DWORD | 4 bytes | 0x00 |

SDO Upload Expedited Response

An "SDO Upload Expedited Response" takes place if the data length of the parameter data to be read amounts to up to 4 bytes.

Detailed breakdown of the data for an "SDO Upload Expedited Response":

| SDO frame area | Data field | Data type / length | | Value / description |
|----------------|--------------------|--------------------|---|---|
| Mailbox Header | Length | WORD | 2 bytes | 0x0A: Length of the mailbox service data |
| | Address | WORD | 2 bytes | Station address of the source if an EtherCAT master is the instructing party. Station address of the target if an EtherCAT slave is the instructing party. |
| | Channel | WORD | 6 bits (0 ... 5) | 0x00: Reserved |
| | Priority | | 2 bits (6, 7) | 0x00: Lowest priority ... 0x03: Highest priority |
| | Type | | 4 bits (8 ... 11) | 0x03: CANopen over EtherCAT (CoE) |
| | Reserved | | 4 bits (12 ... 15) | 0x00 |
| Service | 4 bits (12 ... 15) | | 0x03: SDO Response | |
| CANopen Header | Number | WORD | 9 bits (0 ... 8) | 0x00 |
| | Reserved | | 3 bits (9 ... 11) | 0x00 |
| | Service | | 4 bits (12 ... 15) | 0x03: SDO Response |
| SDO | Size indicator | BYTE | 1 bit (0) | 0x01: Size of the data in "data set size" |
| | Transfer type | | 1 bit (1) | 0x01: Expedited transfer |
| | Data set size | | 2 bits (2, 3) | 0x00: 4 bytes data |
| | | | | 0x01: 3 bytes data |
| | | | | 0x02: 2 bytes data 0x03: 1 byte data |
| | Complete access | | 1 bit (4) | 0x00: The entry addressed with index and subindex is read. 0x01: The complete object is read. |
| | Command specifier | | 3 bits (5 ... 7) | 0x02: Upload Response |
| | Index | WORD | 2 bytes | Index of the object |
| Subindex | BYTE | 1 byte | Subindex of the object 0x00 or 0x01 if "complete access" = 0x01. | |
| Data | DWORD | 4 bytes | Data of the object | |

Parameter data transfer

Reading and writing parameters

Reading parameters (expedited upload)

SDO Upload Normal Response

An "SDO Upload Normal" takes place if the data length of the parameter data to be read amounts to ≥ 4 bytes.

Detailed breakdown of the data for an "SDO Upload Normal Response":

| SDO frame area | Data field | Data type / length | | Value [hex] / description |
|----------------|-------------------|--------------------|--------------------|---|
| Mailbox Header | Length | WORD | 2 bytes | $n \geq 0x0A$: Length of the mailbox service data |
| | Address | WORD | 2 bytes | Station address of the source if an EtherCAT master is the instructing party. Station address of the target if an EtherCAT slave is the instructing party. |
| | Channel | WORD | 6 bits (0 ... 5) | 0x00: Reserved |
| | Priority | | 2 bits (6, 7) | 0x00: Lowest priority ... 0x03: Highest priority |
| | Type | | 4 bits (8 ... 11) | 0x03: CANopen over EtherCAT (CoE) |
| | Reserved | | 4 bits (12 ... 15) | 0x00 |
| Number | WORD | | 9 bits (0 ... 8) | 0x00 |
| CANopen Header | Reserved | WORD | 3 bits (9 ... 11) | 0x00 |
| | Service | | 4 bits (12 ... 15) | 0x03: SDO Response |
| | Size indicator | | BYTE | 1 bit (0) |
| SDO | Transfer type | BYTE | 1 bit (1) | 0x00: Normal transfer |
| | Data set size | | 2 bits (2, 3) | 0x00 |
| | Complete access | | 1 bit (4) | 0x00: The entry addressed with index and subindex is read. 0x01: The complete object is read. |
| | Command specifier | | 3 bits (5 ... 7) | 0x02: Upload Response |
| | Index | | WORD | 2 bytes |
| | Subindex | BYTE | 1 byte | Subindex of the object 0x00 or 0x01 if "complete access" = 0x01. |
| | Complete size | DWORD | 4 bytes | Total data length of the object |
| | Data | BYTE | $n - 10$ bytes | Data of the object |

Example

The transmitted response structure in case of an **upload** to the index 0x5FD8 (standard value of C00039/1 = 0x0FA0) contains the following data:

| SDO frame area | Data field | Data type / length | | Value [hex] / description |
|-----------------------|-------------------|--------------------|--------------------|---|
| Mailbox Header | Length | WORD | 2 bytes | 0x0A: Length of the mailbox service data |
| | Address | WORD | 2 bytes | 0x00 |
| | Channel | WORD | 6 bits (0 ... 5) | 0x00: Reserved |
| | Priority | | 2 bits (6, 7) | 0x00: Lowest priority |
| | Type | | 4 bits (8 ... 11) | 0x03: CANopen over EtherCAT (CoE) |
| | Reserved | | 4 bits (12 ... 15) | 0x00 |
| | | | | |
| CANopen Header | Number | WORD | 9 bits (0 ... 8) | 0x00 |
| | Reserved | | 3 bits (9 ... 11) | 0x00 |
| | Service | | 4 bits (12 ... 15) | 0x03: SDO Response |
| SDO | Size indicator | BYTE | 1 bit (0) | 0x01: Length of the data in "Data set size" |
| | Transfer type | | 1 bit (1) | 0x01: Expedited transfer |
| | Data set size | | 2 bits (2, 3) | 0x02: 2 bytes data |
| | Complete access | | 1 bit (4) | 0x00: The entry addressed with index and subindex is read. |
| | Command specifier | | 3 bits (5 ... 7) | 0x02: Upload Response |
| | Index | WORD | 2 bytes | 0xD8: Index low byte of the object 0x5F: Index high byte of the object |
| | Subindex | BYTE | 1 byte | 0x01 |
| | Data | DWORD | 2 bytes | 0x0FA0 |

9.2.2 Writing parameters (expedited download)

1. The master transmits "Initiate Domain Download Request".
2. The slave acknowledges the request with a positive response ("Initiate Domain Download Response").

In the event of an error the slave responds with "Abort Domain Transfer".



Note!

In the case of jobs for the controller, please make sure that you convert the code into an index (📖 43).

SDO Download Expedited Request

A "SDO Download Expedited Request" takes place if the data length of the parameter data to be written amounts to up to 4 bytes.

Detailed breakdown of the data for an "SDO Download Expedited Request":

| SDO frame area | Data field | Data type / length | | Value / description |
|-------------------|------------|--------------------|--|---|
| Mailbox Header | Length | WORD | 2 bytes | 0x0A: Length of the mailbox service data |
| | Address | WORD | 2 bytes | Station address of the source if an EtherCAT master is the instructing party. Station address of the target if an EtherCAT slave is the instructing party. |
| | Channel | WORD | 6 bits (0 ... 5) | 0x00: Reserved |
| | Priority | | 2 bits (6, 7) | 0x00: Lowest priority ... 0x03: Highest priority |
| | Type | | 4 bits (8 ... 11) | 0x03: CANopen over EtherCAT (CoE) |
| | Reserved | | 4 bits (12 ... 15) | 0x00 |
| Number | WORD | | 9 bits (0 ... 8) | 0x00 |
| CANopen Header | Reserved | | 3 bits (9 ... 11) | 0x00 |
| | Service | | 4 bits (12 ... 15) | 0x02: SDO Request |
| | SDO | Size indicator | BYTE | 1 bit (0) |
| Transfer type | | 1 bit (1) | | 0x01: Expedited transfer |
| Data set size | | 2 bits (2, 3) | | 0x00: 4 bytes data |
| | | | | 0x01: 3 bytes data 0x02: 2 bytes data 0x03: 1 byte data |
| Complete access | | 1 bit (4) | 0x00: The entry addressed with index and subindex is written. 0x01: The complete object is written. | |
| Command specifier | | | 3 bits (5 ... 7) | 0x01: Download Request |
| Index | | WORD | 2 bytes | Index of the object |
| Subindex | | BYTE | 1 byte | Subindex of the object 0x00 or 0x01 if "complete access" = 0x01. |
| Data | DWORD | 4 bytes | Data of the object | |

SDO Download Normal Request

An "SDO Download Normal Request" takes place if the data length of the parameter data to be written amounts to ≥ 4 bytes.

Detailed breakdown of the data for an "SDO Download Normal Request":

| SDO frame area | Data field | Data type / length | | Value / description |
|----------------|-------------------|--------------------|--------------------|---|
| Mailbox Header | Length | WORD | 2 bytes | 0x0A: Length of the mailbox service data |
| | Address | WORD | 2 bytes | Station address of the source if an EtherCAT master is the instructing party. Station address of the target if an EtherCAT slave is the instructing party. |
| | Channel | WORD | 6 bits (0 ... 5) | 0x00: Reserved |
| | Priority | | 2 bits (6, 7) | 0x00: Lowest priority ... 0x03: Highest priority |
| | Type | | 4 bits (8 ... 11) | 0x03: CANopen over EtherCAT (CoE) |
| | Reserved | | 4 bits (12 ... 15) | 0x00 |
| | | | | |
| CANopen Header | Number | WORD | 9 bits (0 ... 8) | 0x00 |
| | Reserved | | 3 bits (9 ... 11) | 0x00 |
| | Service | | 4 bits (12 ... 15) | 0x02: SDO Request |
| SDO | Size indicator | BYTE | 1 bit (0) | 0x01 |
| | Transfer type | | 1 bit (1) | 0x00: Normal transfer |
| | Data set size | | 2 bits (2, 3) | 0x0 |
| | Complete access | | 1 bit (4) | 0x00: The entry addressed with index and subindex is written. 0x01: The complete object is written. |
| | Command specifier | | 3 bits (5 ... 7) | 0x01: Download Request |
| | Index | WORD | 2 bytes | Index of the object |
| | Subindex | BYTE | 1 byte | Subindex of the object 0x00 or 0x01 if "complete access" = 0x01. |
| | Complete size | DWORD | 4 bytes | Total data length of the object |
| | Data | BYTE | n - 10 bytes | Data of the object |

SDO Download Response

Detailed breakdown of the data for an "SDO Download Response":

| SDO frame area | Data field | Data type / length | | Value / description |
|----------------|-------------------|--------------------|--------------------|---|
| Mailbox Header | Length | WORD | 2 bytes | 0x0A: Length of the mailbox service data |
| | Address | WORD | 2 bytes | Station address of the source if an EtherCAT master is the instructing party. Station address of the target if an EtherCAT slave is the instructing party. |
| | Channel | WORD | 6 bits (0 ... 5) | 0x00: Reserved |
| | Priority | | 2 bits (6, 7) | 0x00: Lowest priority ... 0x03: Highest priority |
| | Type | | 4 bits (8 ... 11) | 0x03: CANopen over EtherCAT (CoE) |
| | Reserved | | 4 bits (12 ... 15) | 0x00 |
| | | | | |
| CANopen Header | Number | WORD | 9 bits (0 ... 8) | 0x00 |
| | Reserved | | 3 bits (9 ... 11) | 0x00 |
| | Service | | 4 bits (12 ... 15) | 0x03: SDO Response |
| SDO | Size indicator | BYTE | 1 bit (0) | 0x00 |
| | Transfer type | | 1 bit (1) | 0x00 |
| | Data set size | | 2 bits (2, 3) | 0x00 |
| | Complete access | | 1 bit (4) | 0x00: The entry addressed with index and subindex is read. 0x01: The complete object is read. |
| | Command specifier | | 3 bits (5 ... 7) | 0x3: Download Response |
| | Index | | WORD | 2 bytes |
| | Subindex | BYTE | 1 byte | Subindex of the object 0x00 or 0x01 if "complete access" = 0x01. |
| | Reserved | DWORD | 4 bytes | 0x00 |

Example

The transmitted request structure in case of a **download** from the index 0x1600 contains the following data:

| SDO frame area | Data field | Data type / length | | Value [hex] / description |
|-----------------------|-------------------|--------------------|--------------------|---|
| Mailbox Header | Length | WORD | 2 bytes | 0xA: Length of the mailbox service data |
| | Address | WORD | 2 bytes | 0x0 |
| | Channel | WORD | 6 bits (0 ... 5) | 0x0: Reserved |
| | Priority | | 2 bits (6, 7) | 0x0: Lowest priority |
| | Type | | 4 bits (8 ... 11) | 0x3: CANopen over EtherCAT (CoE) |
| | Reserved | | 4 bits (12 ... 15) | 0x0 |
| CANopen Header | Number | WORD | 9 bits (0 ... 8) | 0x0 |
| | Reserved | | 3 bits (9... 11) | 0x0 |
| | Service | | 4 bits (12 ... 15) | 0x2: SDO request |
| SDO | Size indicator | BYTE | 1 bit (0) | 0x01: Size of the data in "data set size" |
| | Transfer type | | 1 bit (1) | 0x01: Expedited transfer |
| | Data set size | | 2 bits (2, 3) | 0x00: 4 bytes data |
| | Complete access | | 1 bit (4) | 0x00: The entry addressed with index and subindex is written. |
| | Command specifier | | 3 bits (5 ... 7) | 0x01: Download Request |
| | Index | WORD | 2 bytes | 0x00: Index low byte of the object 0x16: Index high byte of the object |
| | Subindex | BYTE | 1 byte | 0x01: Subindex of the object |
| | Data | DWORD | 4 bytes | 0x5C930110 |

If an SDO request is evaluated negatively, a corresponding error code is output.

| Index [hex] | Description |
|-------------|---|
| 0x00000000 | No error |
| 0x05030000 | The status of the toggle bit has not changed. |
| 0x05040000 | SDO protocol time-out |
| 0x05040001 | Invalid or unknown specification symbol for the client/server command |
| 0x05040002 | The data block length is too great. |
| 0x05040005 | The space in the main memory is not sufficient. |
| 0x06010000 | Access to object not supported |
| 0x06010001 | Read access to a write-protected object |
| 0x06010002 | Write access to a write-protected object |
| 0x06020000 | Object is not listed in the object directory. |
| 0x06040041 | An object cannot be mapped into the PDO. |
| 0x06040042 | The number and/or length of the mapped objects would exceed the PDO length. |
| 0x06040043 | General parameter incompatibility |
| 0x06040047 | General internal device incompatibility |
| 0x06060000 | Access has failed because of hardware errors. |
| 0x06070010 | Wrong data type or parameter length. |
| 0x06070012 | Incorrect data type (The parameter length is too big) |
| 0x06070013 | Wrong data type (parameter length is too small). |
| 0x06090011 | Subindex does not exist. |
| 0x06090030 | The value range for parameters is too large (only for write access). |
| 0x06090031 | The parameter value is too high. |
| 0x06090032 | The parameter value is too low. |
| 0x06090036 | The maximum value is lower than the minimum value. |
| 0x08000000 | General error |
| 0x08000020 | Data cannot be transferred to the application or stored in the application. |
| 0x08000021 | Due to local control, data cannot be transferred to the application or stored in the application. |
| 0x08000022 | Data cannot be transferred to or saved in the application because of current device state. |
| 0x08000023 | Dynamic object directory generation has failed or no object directory available. |

10 Diagnostics

The LEDs on the front are provided to the communication module for the purpose of fault diagnostics.

10.1 LED status displays

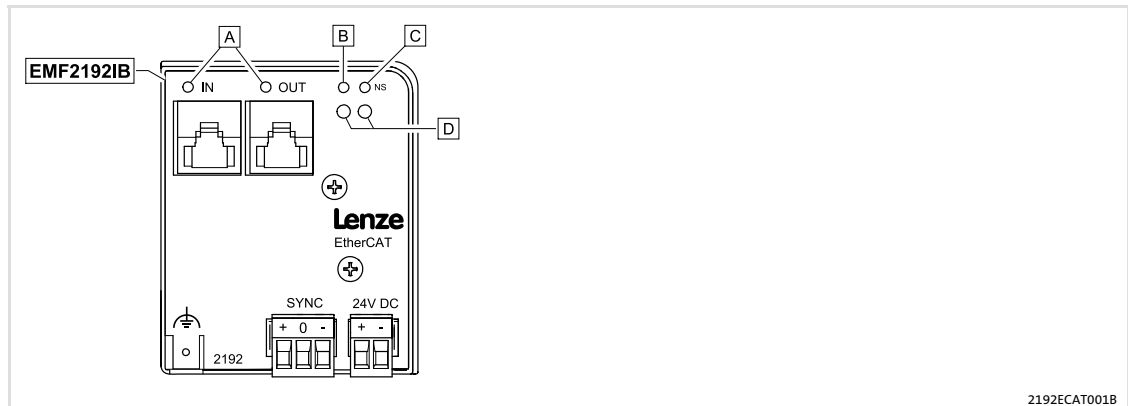


Fig. 10-1 LEDs of the communication module

| LED | | | Description |
|------|--------|---|---|
| Pos. | Colour | Status | |
| A | green | blinking | |
| | | on | <ul style="list-style-type: none"> The EtherCAT connection has been established. Data communication of the EtherCAT connection is active. |
| B | green | off | The communication module is not supplied with voltage. |
| | | blinking | The communication module is supplied with voltage, but has no connection to the standard device (standard device is switched off, in the initialisation phase, or not available.) |
| | | on | The communication module is supplied with voltage and is connected to the standard device. |
| C | green | The EtherCAT state machine controls the two-colored LED (red/green): | |
| | | <ul style="list-style-type: none"> Status messages are shown in green. Error messages are shown in red. | |
| | | off | The communication module is not active on the fieldbus or is in the "Init" status. |
| | | blinking | "Pre-operational" or "Safe-operational" state active. |
| | | on | The communication module is in the "Operational" status. |
| D | red | on | An error has occurred in the communication module. |
| | green | | The red and green drive LED indicates the operating status of the standard device (see operating instructions of the standard device). |

10.2 Emergency requests / emergency messages

Emergency messages are sent once to the EtherCAT master if the error status of the controller/communication module changes, i.e. ...

- ▶ if an error of the controller/communication module occurs;
- ▶ if an error of the controller/communication module is omitted.

An "Emergency Request" on the fieldbus consists of the "Mailbox Header", "CANopen Header" and the Emergency message:

| Mailbox Header | CANopen Header | Emergency Message |
|----------------|----------------|-------------------|
| 6 bytes | 2 bytes | 8 bytes |

Structure of the emergency message

| Byte 1 | Byte 2 | Byte 3 | Byte 4 | Byte 5 | Byte 6 | Byte 7 | Byte 8 |
|----------------------|-----------|-------------------------|-----------|---------------------|-----------|-----------|-----------|
| Emergency error code | | Error register (I-1001) | Reserved | error code (Device) | | | |
| Low Byte | High Byte | Low Byte | High Byte | Low Word | | High Word | |
| | | | | Low Byte | High Byte | Low Byte | High Byte |

Example: The AIF connection to the standard device has been lost (error code "0x31").

| Byte 1 | Byte 2 | Byte 3 | Byte 4 | Byte 5 | Byte 6 | Byte 7 | Byte 8 |
|----------------------|--------|-------------------------|----------|---------------------|--------|--------|--------|
| Emergency error code | | Error register (I-1001) | Reserved | Error code (Device) | | | |
| 0x00 | 0x10 | 0x01 | 0x00 | 0x00 | 0x00 | 0x00 | 0x31 |

- ▶ Bytes 1 and 2 indicate that an error has occurred.
- ▶ Byte 3 indicates the contents of the error register (I-1001).
- ▶ Bytes 5 ... 8 indicate the corresponding error code.

Possible error codes (overview)

| No. (Byte 8) | Designation | Meaning |
|--------------|-------------------------|--|
| 0x10 | EMCY_BAD_SYNC_INPUT | The sync source specified in code C1120 of the standard device is incorrect. |
| 0x11 | EMCY_BAD_SYNC_CYCLETIME | The sync cycle time specified by the master cannot be used. |
| 0x12 | EMCY_BAD_SYNC_CYCLE_GG | The specified sync cycle time from code C1121 of the standard device cannot be used. |
| 0x13 | EMCY_CANT_SYNC | Synchronisation of the standard device is not possible. |
| 0x14 | EMCY_SYNC_LOST | EtherCAT has lost the synchronisation. |
| 0x31 | EMCY_AIF_LOST | The AIF connection to the standard device has been lost. |
| 0x32 | EMCY_AIF_UNKNOWN_GG | The standard device is unknown. |

11 Appendix

11.1 Implemented CoE objects

Lenze devices can be parameterised with Lenze codes and with the manufacturer-independent "CoE objects". In order to obtain a complete EtherCAT-compliant communication, only the CoE objects may be used for parameterisation. The CoE objects described in this documentation are defined in the "EtherCAT Specification, Part 6 – Application Layer Protocol Specification".

| Index | Index name | Subindex | Subindex name | Data type | Bits | Access |
|--------|-----------------------------|----------|-------------------------|------------|------|--------|
| 0x1000 | Device type | - | - | UDINT | 32 | R |
| 0x1008 | Device name | - | - | STRING(30) | 240 | R |
| 0x1009 | Hardware version | - | - | STRING(2) | 16 | R |
| 0x100A | Software version | - | - | STRING(30) | 240 | R |
| 0x1018 | Identity | 0 | Number of elements | USINT | 8 | R |
| | | 1 | Vendor ID | UDINT | 32 | R |
| | | 2 | Product code | UDINT | 32 | R |
| | | 3 | Revision number | UDINT | 32 | R |
| | | 4 | Serial number | UDINT | 32 | R |
| 0x1600 | IO Outputs | 0 | Number of elements | USINT | 8 | RW |
| | | 1 ... 32 | Output Object 1 ... 32 | UDINT | 32 | RW |
| 0x1800 | IO Inputs | 0 | Number of elements | USINT | 8 | RW |
| | | 7 | TxPDO-State | BOOL | 1 | R |
| | | 9 | TxPDO-Toggle | BOOL | 1 | R |
| 0x1A00 | IO Inputs | 0 | Number of elements | USINT | 8 | RW |
| | | 1 ... 12 | Input Object 1 ... 12 | UDINT | 32 | RW |
| 0x1C00 | Sync Man Communication type | 0 | Number of elements | USINT | 8 | R |
| | | 1 | Elements | UDINT | 32 | R |
| 0x1C12 | RxPDO Assignment | 0 | Number of elements | USINT | 8 | R |
| | | 1 | Elements | UDINT | 32 | R |
| 0x1C13 | TxPDO Assignment | 0 | Number of elements | USINT | 8 | R |
| | | 1 | Elements | UDINT | 32 | R |
| 0x1C32 | SM output parameter | 0 | Number of elements | USINT | 8 | RW |
| | | 1 | Synchronization type | UINT | 16 | RW |
| | | 2 | Cycle time / ns | UDINT | 32 | RW |
| | | 3 | Shift time / ns | UDINT | 32 | RW |
| | | 4 | Sync types supported | UINT | 16 | R |
| | | 5 | Minimum cycle time / ns | UDINT | 32 | R |
| | | 6 | Minimum shift time / ns | UDINT | 32 | R |
| 0x1C33 | SM input parameter | 0 | Number of elements | USINT | 8 | RW |
| | | 1 | Synchronization type | UINT | 16 | RW |
| | | 2 | Cycle time / ns | UDINT | 32 | RW |
| | | 3 | Shift time / ns | UDINT | 32 | RW |
| | | 4 | Sync types supported | UINT | 16 | R |
| | | 5 | Minimum cycle time / ns | UDINT | 32 | R |
| | | 6 | Minimum shift time / ns | UDINT | 32 | R |

R: Read access only

RW: Read and write access

11.2 Codes

The objects specified in the table can be accessed via EtherCAT fieldbus. The objects are implemented in the Lenze code structure. Writable codes are stored permanently and are maintained after the communication module is switched off.



Tip!

The codes are visible in the object directory of the EtherCAT configuration tool.

| Object | | Code | Subcode | Designation | Access | Information |
|-------------|----------|-------|---------|--|--------|-------------|
| Index [hex] | Subindex | | | | | |
| 0x58ED | - | C1810 | - | Software identification of the module | R | 58 |
| 0x58EC | | C1811 | - | Software creation date | R | 58 |
| 0x58E1 | 1 ... n | C1822 | 1 ... n | AIF input words (to the standard device) | R | 58 |
| 0x58E0 | 1 ... n | C1823 | 1 ... n | AIF output words (from the standard device) | R | 58 |
| 0x58DF | 1 ... n | C1824 | 1 ... n | AIF input double words (to the standard device) | R | 58 |
| 0x58DE | 1 ... n | C1825 | 1 ... n | AIF output double words (from the standard device) | R | 59 |
| 0x58D9 | - | C1830 | - | Bus status | R | 59 |
| 0x58C5 | - | C1850 | - | Station alias address | RW | 59 |
| 0x58A5 | - | C1882 | - | Response when exiting "Operational" | RW | 59 |
| 0x58A4 | - | C1883 | - | Monitoring time when exiting "Operational" | RW | 60 |

R: Read access only
RW: Read and write access

Code description

| | | |
|---------------------------|--|---|
| Parameter C1810 | Name Software identification of the module | Data type: STRING (30) Index: 22765 _{dec} = 58ED _{hex} |
|---------------------------|--|---|

The software ID of the communication module is shown here.
Display: "33S2192|_xy000" (xy = version x.y)

| | | |
|---------------------------|---------------------------------------|---|
| Parameter C1811 | Name Software creation date | Data type: STRING (30) Index: 22764 _{dec} = 58EC _{hex} |
|---------------------------|---------------------------------------|---|

The software creation date ("mm dd yyyy") and the time ("hh:mm:ss") are shown here.
Example: "FEB 06 2008 09:23"

| | | |
|---------------------------|---|--|
| Parameter C1822 | Name AIF input words (to the standard device) | Data type: UINT16 Index: 22753 _{dec} = 58E1 _{hex} |
|---------------------------|---|--|

Display of the process input data

| Display area (min. value unit max. value) | | | Information |
|---|--|--------|-------------|
| 0x0000 | | 0xFFFF | |
| Subcodes | | | |
| C1822/1 | | | |
| ... | | | |
| C1822/n | | | |

| | | |
|---------------------------|--|--|
| Parameter C1823 | Name AIF output words (from the standard device) | Data type: UINT16 Index: 22752 _{dec} = 58E0 _{hex} |
|---------------------------|--|--|

Display of the process output data

| Display area (min. value unit max. value) | | | Information |
|---|--|--------|-------------|
| 0x0000 | | 0xFFFF | |
| Subcodes | | | |
| C1823/1 | | | |
| ... | | | |
| C1823/n | | | |

| | | |
|---------------------------|--|--|
| Parameter C1824 | Name AIF input double words (to the standard device) | Data type: UINT32 Index: 22751 _{dec} = 58DF _{hex} |
|---------------------------|--|--|

Display of the process input data

| Display area (min. value unit max. value) | | | Information |
|---|--|------------|-------------|
| 0x00000000 | | 0xFFFFFFFF | |
| Subcodes | | | |
| C1824/1 | | | |
| ... | | | |
| C1824/n | | | |

| Parameter | Name | Data type: UINT32 |
|--|---|---|
| C1825 | AIF output double words (from the standard device) | Index: 22750 _{dec} = 58DE _{hex} |
| Display of the process output data | | |
| Display area (min. value unit max. value) | | |
| 0x00000000 | | 0xFFFFFFFF |
| Subcodes | | Information |
| C1825/1 | | |
| ... | | |
| C1825/n | | |

| Parameter | Name | Data type: FIX32 |
|--|--|--|
| C1830 | Bus status | Index: 22745 _{dec} = 58D9 _{hex} |
| Bit-coded display of the current bus status | | |
| 📖 40 | | |
| Display area (min. value unit max. value) | | |
| 0x00000000 | | 0xFFFFFFFF |
| Bits (read only) | | Information |
| Bit 0 | EtherCAT bus status in accordance with CiA DS301 | 0: Unknown 1: Init 2: Pre-operational 3: Bootstrap 4: Safe-operational 8: Operational |
| ... | | |
| Bit 7 | | |
| Bit 8 | Not assigned | |
| ... | | |
| Bit 12 | | |
| Bit 13 | SYNC_bProcessDataExpected | New process data were expected during the application cycle. |
| Bit 14 | SYNC_bProcessDataInvalid | New/last process data are invalid. ● Checksum error ● No telegram received |
| Bit 15 | EtherCAT error flag | |

| Parameter | Name | Data type: FIX32 |
|---|------------------------------|---|
| C1850 | Station alias address | Index: 22725 _{dec} = 58C5 _{hex} |
| Specification of the station address if the master is used to address the alias | | |
| <ul style="list-style-type: none"> ● 0: no alias address ● 65535: Alias address preselection in the slave | | |
| Setting range (min. value unit max. value) | | Lenze setting |
| 0 | | 65535 0 |

| Parameter | Name | Data type: FIX32 |
|---|--|---|
| C1882 | Response when exiting "Operational" | Index: 22693 _{dec} = 58A5 _{hex} |
| Adjustable response for the process data monitoring | | |
| Selection list (Lenze setting printed in bold) | | Information |
| 0 | No response | |
| 1 | Error (TRIP) | |
| 2 | Controller inhibit (CINH) | |
| 3 | Quick stop (QSP) | |

| Parameter | Name | Data type: FIX32 |
|--------------|---|---|
| C1883 | Monitoring time when exiting "Operational" | Index: 22692 _{dec} = 58A4 _{hex} |

If the "Operational" status is exited, the response parameterised with C1882 occurs after the time set here has elapsed.

- With the value = 65535 monitoring is deactivated.
- With the value = 0 the immediate response is effected after the internal bus status watchdog time has elapsed
- A change in monitoring is effective immediately.

| Setting range (min. value unit max. value) | | | Lenze setting |
|--|----|-------|-----------------|
| 0 | ms | 65535 | 65535 ms |

11.3 Product codes of the Lenze standard devices

| Product code [decimal] | Meaning | Sync support | Number Process data words | AIF status/control word |
|------------------------|--|--------------|---------------------------|-------------------------|
| 21920000 | Generic | - | - | - |
| 21920100 | 8200 vector | - | 3 | - |
| 21920101 | 8200 vector in combination with an application I/O function module | - | 3 | - |
| 21920102 | 8200 vector in combination with a DeviceNet/CANopen function module | - | 3 | - |
| 21920103 | 8200 vector in combination with an INTERBUS function module | - | 3 | - |
| 21920104 | 8200 vector in combination with a LECOM-B function module | - | 3 | - |
| 21920105 | 8200 vector in combination with a PROFIBUS I/O function module | - | 3 | - |
| 21920106 | 8200 vector in combination with a PROFIBUS function module | - | 3 | - |
| 21920107 | 8200 vector in combination with a CANopen function module | - | 3 | - |
| 21920108 | 8200 vector in combination with a DeviceNet function module | - | 3 | - |
| 21920200 | 9300 servo inverter | ✓ | 4 | - |
| 21920202 | 93xx servo position controller | ✓ | 4 | - |
| 21920204 | 93xx servo register control | ✓ | 4 | - |
| 21920206 | 93xx servo cam profiler | ✓ | 4 | - |
| 21920301 | 9300 hoist | - | 4 | - |
| 21920400 | 9300 vector | - | 4 | - |
| 21920500 | 9300 Servo PLC | ✓ | 12 | ✓ |
| 21920600 | Drive PLC | ✓ | 12 | ✓ |
| 21920700 | ECSxA axis module "Application" | ✓ | 12 | ✓ |
| 21920701 | ECSxM axis module "Motion" | ✓ | 12 | ✓ |
| 21920702 | ECSxP axis module "Posi & Shaft" | ✓ | 12 | ✓ |
| 21920703 | ECSxS axis module "Speed & Torque" | ✓ | 12 | ✓ |
| 21920711 | ECSxE power supply module | - | 3 | - |



Note!

ECS servo system

From operating system software version 8.3 onwards, a synchronisation is possible for the ECS axis modules.

12 Index

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